



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

RBW6205G11532-3G

Job Sheet 183988



Part No: RBW6205G11532-3G

Job Qty: 2 ea

*Location Red barn
Right floor*

Part Name: Swashplate Support Stand



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 10/1/18

Job Tracking No:

Due Date: 12/17/18

Created By: Patrick Lussier

Type: Stock

Description:

Note: DWG RBW6205G11532-3G Rev 4 IPP Rev A 18.01.26 New issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	Sign-off
100	Purchasing	2 pcs	12/10/18	12/10/18	0.00	0.00	Purchasing		JAN 22 2019
110	Packaging	2 pcs	12/10/18	12/10/18	0.00	0.00	Packaging2		JAN 22 2019
120	QC	2 pcs	12/10/18	12/10/18	0.00	0.00	QC6		JAN 24 2019
121	Small Fab	2 pcs	12/10/18	12/10/18	0.00	2.00	Small Fab-5		JAN 24 2019
122	QC	2 pcs	12/10/18	12/10/18	0.00	0.00	QC5		JAN 24 2019
130	Packaging	2 pcs	12/10/18	12/10/18	0.00	0.00	Packaging3		JAN 24 2019
140	QC21-FG	2 Ea	12/10/18	12/10/18	0.00	0.00	QC21		JAN 24 2019

Part Op 100 - Issue P/O: 041199 MANUFACTURE RBW6205G11532-3G AS PER DWG Supplier: METEC Certificate of Descriptions: conformity is required

121 - 1-Engrave placard RB41011 using marktronic engraver as per Dart QSI 044 2-Transfer drill Dart placard RB41011 into Pelican case APP-1730-E 3-Deburr holes and remove chips from case. 4-Rivet Dart placard to Pelican case ***placard located on right hand side of handle*** 5-Glue placard RBW6205G11532-3G-71 to RBW6205G11532-3G-75 foam as per DWG. 7-Pack case as per DWG.

oct 01, 2018 x 1 ph

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
RBW6205G11532-3GP	Swashplate Support Stand	2 pcs (1 ea)	100-Purchasing	5146362
97524A032	Sealing Blind Rivet	8 Ea (4 ea)	121-Small Fab	5113449
APP-1730-E	Case	2 Ea (1 ea)	121-Small Fab	5118129 5119580
RB41011	Dart Tooling Placard, Aluminum	2 Ea (1 ea)	121-Small Fab	5021040
RBW6205G11532-3G-71	Inside Placard	2 Ea (1 ea)	121-Small Fab	5140457
RBW6205G11532-3G-73	Bottom Foam	2 pcs (1 ea)	121-Small Fab	5118130 5119582
RBW6205G11532-3G-75	Top Lid Foam	2 pcs (1 ea)	121-Small Fab	5118131 5119585
RBW6205G11532-3G-77	Shelf Foam	2 pcs (1 ea)	121-Small Fab	5118135 5119587
RBW6205G11532-3G-79	Shelf Stiffener	2 pcs (1 ea)	121-Small Fab	5118136 5119593



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Container No: S146363



Part: RBW6205G11532-3G

Job No: 183988

Serial No/Batch: S146363

Revision: 5

Inspector:

Exp Date:

Instructions:

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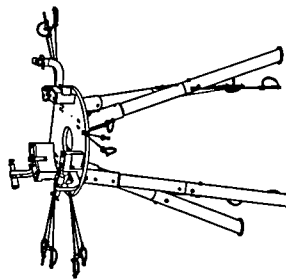
Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
100-Purchasing	RBW6205G11532-3GP	2	0	0
121-Small Fab	97524A032	8	995	0
	APP-1730-E	2	1	0
	RB41011	2	771	0
	RBW6205G11532-3G-71	2	0	0
	RBW6205G11532-3G-73	2	1	0
	RBW6205G11532-3G-75	2	1	0
	RBW6205G11532-3G-77	2	1	0
	RBW6205G11532-3G-79	2	1	0
Part Specifications				
Specifications could not be found.				

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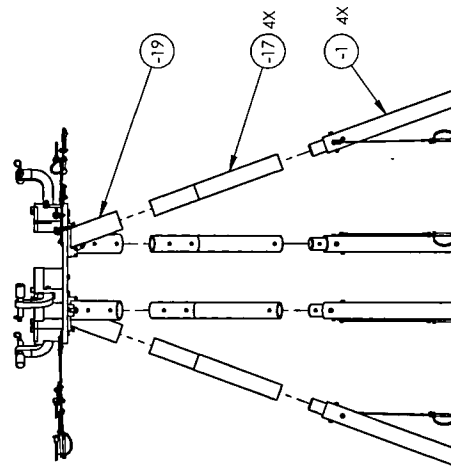
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ASSY QTY	ASSY QTY	ASSY QTY	ASSY QTY	B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS	PG
					-1	4	LOWER LEG ASSY.		(RWK205G14831-30)	2
			X	1	-3	3	LOWER LEG WELDMENT			3
					-5	1	LOWER LEG	6061 RND TUBE		4
					-7	1	FOOT	6061		5
					-9	1	CONNECTOR PIN	6061		6
					-11	2	SHOULDER SCREW	STEEL	M6 X 8 X 50mm (MCMASTER-CARR #29181A107)	2
					-13	1	FLAT WASHER	STEEL	26.4mm ID (MCMASTER-CARR #91166A250)	2
					-15	2	HEX LOCK NUT	STEEL	M6X0.8 (MCMASTER-CARR #9420A300)	2
					-17	4	UPPER LEG	6061 RND TUBE	(RWK205G15151-52)	7
			X		-19	1	TILTING STAND ASSY.		(RWK205G14831-30)	8
					-21	1	SOCKET MACHINED			9
			X	1	-23A	1	SOCKET WELDMENT	6061 RND TUBE		10
					-25	1	SOCKET	6061		11
					-27	1	EAR	6061		12
					-27	1	EAR	6061		13
					-29	4	HING BLOCK	1018/1020 CR		14
					-31	1	PLATE	6061		15
					-33	3	STAND	6061		16
					-35A	3	PAD, LEFT	WHITE DELRIN/ACETAL		17
					-35B	3	PAD, RIGHT	WHITE DELRIN/ACETAL		18
					-37	3	ARM	6061		19
					-39	3	PIN	6061		20
					-41	3	CLEVIS PIN	STEEL	Ø25.8 X 21/8 (MCMASTER-CARR #183AA378)	8
					-43	3	HARPN CUTTER PIN	STEEL	(MCMASTER-CARR #9335A049)	8
					-45	3	HARPN CUTTER PIN	STEEL	FOR SHAT 0316-7/8 (MCMASTER-CARR #9835A041)	8
					-47	9	HEX HEAD BOLT	STEEL	5/16-24 UNF X 1.31/2 (AIRRAFT SPRICE #ANS-10A)	8
					-49	12	FLAT HEAD MACHINE SCREW	STEEL	M6X0.8 X 16mm (MCMASTER-CARR #91420A326)	8
					-51	1	DOWN PIN	STEEL	Ø21/16 X 7/8 (MCMASTER-CARR #98381A509)	6
					-53	4	PIN HEAD MACHINE SCREW	STEEL	M6X0.8 X 50mm (MCMASTER-CARR #2005A315)	2, 8
					-57	4	UNYARD	304 SS.	LODICOOP W/7A8 12m (MCMASTER-CARR #303451552)	2, 8
					-59	6	UNYARD	304 SS.	LODICOOP 12m (MCMASTER-CARR #303451518)	8
					-61	12	SPUT RING	STEEL	Ø47 OD X Ø.526 ID (MCMASTER-CARR #90177A215)	2, 8
					-63	4	QUICK RELEASE PIN	S.S.	Ø21/8 X 2 (MCMASTER-CARR #9985A106)	2, 8
					-65	8	SAFETY PIN W/END RETAINER SNAP	STEEL	Ø21/8 X 2-1/2 USABLE LENGTH (MCMASTER-CARR #99416A130)	2, 8
					-67	8	SOCKET HEAD CAP SCREW	STEEL	M6X0.8 X 180mm (MCMASTER-CARR #91290A298)	8
					-69	1	CASE W/ID FOAM	PLASTIC	EXTERIOR 14.5/8 X 22 1/4 X 2 1/16 PELICAN #AMP-173D-E	N/5
					-71	1	INSIDE PLACARD	PLASTIC		21
					-73	1	BOTTOM FOAM	ETHAFOAM 220, BLACK	10 X 24.53 X 34.53 (CASE SOLUTIONS)	22
					-75	1	TOP LID FOAM	ETHAFOAM 220, BLACK	2.50 X 24.53 X 34.53 (CASE SOLUTIONS)	23
					-77	1	SHELF FOAM	ETHAFOAM 220, BLACK	2.34 X 8.12 X 16.93 (CASE SOLUTIONS)	24
					-79	1	SHELF STIFFENER	COROPLAST	157 X 8.12 X 16.93 (CASE SOLUTIONS)	25
					-81	8	SOCKET HEAD CAP SCREW	S.S.	M6X0.8 X 45mm (MCMASTER-CARR #9129A185)	8
					-83	8	HEX LOCK NUT	S.S.	M6X0.8 (MCMASTER-CARR #9325A203)	8



NOTE:
REF. AGUSTA T/N: 3G6205G11532.

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Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER **PO041199**

Supplier: MEM001-VC
Metec Metal Technology Inc.
20 Terry Fox Drive PO Box 781
Vankleek Hill
ON
K0B 1R0 Canada
Phone: 613 678 3957
Fax: 613 678 3956

Attention: Walz, Shigi

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

PO No: PO041199
PO Date: 10/1/18
Due Date: 12/17/18

Purchase Order
Revision:

Revision Date:

Ship-To Contact: Phone:

Via: Ground

Pynt Terms: Net 60

Freight Terms:

Special Comments:

Revision

Items

Line Item	Job	Part	Supplier Part No	Item No	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	183987	RBW6205G00632-3GP			Sling, Main Rotor Blade Lift As per Dwg RBW6205G00632-3G Rev. 6	Firmed	-	12/17/18	3 pcs	0 pcs	3 pcs	\$6,548.85/pcs	\$19,646.55
Line Item Note: SIOP													
2	183988	RBW6205G11532-3GP			Swashplate Support Stand As Per Dwg RBW6205G11532-3G REV 5	Firmed	-	12/17/18	2 pcs	0 pcs	2 pcs	\$8,811.00/pcs	\$17,622.00
Line Item Note: SIOP													
3	183990	RBW7105G00231-3GP			Engine Lifting Tool As Per Dwg RBW7105G00231-3G Rev. 10	Firmed	-	12/17/18	2 pcs	0 pcs	2 pcs	\$2,879.00/pcs	\$5,758.00
Line Item Note: SIOP													
4	183991	RBW7105G00131-3GP			Engine Transport Stand As Per Dwg RBW7105G00131-3G Rev. 6	Firmed	-	12/17/18	2 pcs	0 pcs	2 pcs	\$4,717.00/pcs	\$9,434.00
Line Item Note: SIOP													
Grand Total:												\$52,460.55	



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Tel (613) 632-5200

PURCHASE ORDER PO041199

Order Notes

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Procurement Quality Clauses

A005 RIGHT OF ENTRY

A007 FIRST ARTICLE INSPECTION (FAI) BY SELLER, (DOCUMENTATION MAINTAINED BY SUPPLIER)

A012 CHEMICAL AND PHYSICAL TEST REPORTS

A016 PERSONNEL QUALIFICATION

A017 RAW MATERIAL IDENTIFICATION (AS APPLICABLE)

A026 CERTIFICATION OF MATERIAL CONFORMANCE

A041 QUALITY MANAGEMENT SYSTEM

A042 DART NOTIFICATION BY SUPPLIER

A043 RETENTION OF QUALITY DOCUMENT

A048 COUNTERFEIT PARTS AVOIDANCE, DETECTION, MITIGATION AND DISPOSITION PROGRAM

A049 SUPPLIER AWARENESS

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METAL TECHNOLOGY INC.

www.metec.ca | 20 Terry Fox Drive, Vankleek Hill, Ontario, Canada K0B 1R0 | Phone: +1 613-678-3957 Fax: +1 613-678-3956

Packing List

Bill Dart Aerospace Ltd.
To: 1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Canada

Ship Dart Aerospace Ltd.
To: 1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Canada

Att. Patrick Lussier

Shipment No: 24547
Shipment Date: 21-Jan-2019
Ship Via: our truck
Order Number: 3064
Order Date: 10/01/18

Customer Code: DART
Phone: (613) 632-9577
PO Number: PO041199 R3
Terms: Net 60 Days

----- Quantity -----								Job
<u>Item</u>	<u>Open</u>	<u>Shipped</u>	<u>B/O</u>	<u>Canceled</u>	<u>Unit</u>	<u>Description</u>	<u>Revision</u>	<u>Number</u>
2	2	2 ✓	0	0	EA	DART-RBW6205G11532-3GP Swashplate Support Stand, drawing # RBW6205G11532-3 Rev.5	5	3064-03

DAS
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9-89

The delivered goods must be inspected upon receipt to confirm compliance. Should there be discrepancies please notify METEC within 30 days of delivery. The goods are otherwise deemed accepted.

Received In Good Order By
Att. Patrick Lussier



20 Terry Fox Drive, Vankleek Hill, Ontario K0B 1R0

Tel. (613) 678-3957 & (613) 678-2782 Fax (613) 678-3956 metec@metec.ca

CERTIFICATE OF CONFORMITY

SOLD TO:

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, Ont.
K6A 1K7

SHIPPED TO:

same

Quantity	Part Number	Part Name	Dwg Rev.#	P.O. Number
2	DART-RBW6205G11532- 3GP	Swashplate Support Stand	5	41199 R3

MATERIAL: supplied by METEC

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9-89

We hereby certify that the above parts were made in conformance with applicable drawings.

METEC Metal Technology Inc.

George Theoret

Vankleek Hill, January 21, 2019